



Dart Aerospace Ltd.
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D4148-3**Job Sheet 190573****Part No:** D4148-3**Job Qty:** 20 pcs**Part Name:** Stud Receiver, Lower**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 2/11/19**Job Tracking No:****Due Date:** 2/25/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:**

Note: DWG REV E SHEET 4 IPP REV:A NEW ISSUE 10-06-24 JLM VERIFIED BY:DD IPP REV:B 11.03.02 AS PER
DWG REV.D DD VERF:EC IPP REV:C 13.08.21 DWG REV.E / ECN 13-624 DD VERF:JLM

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Bandsaw - 1	20 pcs	2/25/19	2/25/19	0.00	0.95	Bandsaw - 1	DJP 02-28
110	HAAS 4 Axis - B4B	20 pcs	2/25/19	2/25/19	0.30	27.03	HAAS - 1 - B4B	DJP 03-04
							HAAS - 2 - B4B	
							HAAS - 3 - B4B	
							HAAS - 4 - B4B	
120	QC 2	20 pcs	2/25/19	2/25/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	DJP 03-01/B.e
							QC 2 - 54	
							QC 2 - 56	



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Container No: S157781**Part:** D4148-3**Job No:** 190573**Serial No/Batch:** S157781**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 02/28/19

				QC 2 - 57	
				QC 2 - 62	
				QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
130	QC 8	20 pcs	2/25/19	0.00 0.00	QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
170	Packaging 3-1 - Stock - B4B	20 pcs	2/25/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B

QC 8 - 14
QC 8 - 17
QC 8 - 20
QC 8 - 25
QC 8 - 3
QC 8 - 32
QC 8 - 33
QC 8 - 35
QC 8 - 39
QC 8 - 4
QC 8 - 44
QC 8 - 45
QC 8 - 49
QC 8 - 58
QC 8 - 8
QC 8 - 9
QC 8 - 68
QC 8 - 67
QC 8 - 1 (A)
QC 8 - 47

				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAG
				Packaging 3 - 36 - B4B	21
180 QC 21 - SA	20 pcs	2/25/19	0.00 0.00	QC 21 - SA - 21	9-88
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - (Bandsaw) 5.350" LONG Descriptions: 110 - (HAAS CNC Vertical Machine) MACHINE AS PER FOLI FA944 AND DWG 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 170 - (Identify as per dwg & Stock Location: _____) 180 - (QC21- Final Inspection - Work Order Release)					MAR 06 2019
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M303B1.000X03.000	303 Bar 1" X 3'	9.0600 ft (.453 ea)	100-Bandsaw - 1	5146890 5154893	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Bandsaw - 1	M303B1.000X03.000	9	4	0	
Part Specifications					
Specifications could not be found.					

MAT009-D

Plex 2/11/19 1:06 PM Dart.lajeunesse.marie

MAT
used
2.248'
12'
TOTAL
14.248'

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					